



## Recycle water and energy from industrial airstreams



Reduces net water use

Produces water of distilled quality ready to be used immediately



Reduces net energy use

Recycling of energy reduces the need for new energy use



Reduces CO<sub>2</sub> emissions

Reduced net energy use means less fossil fuels and CO<sub>2</sub> emissions



Dries air

Generates dry, warm, and clean air that can be used in production immediately

# DRUPPS HEAT BASE ●

CASE KEY FIGURES

Airflow temperature <80°C. Heat transfer from outlet airflow to inlet airflow.

HEAT BASE	OUTCOME	VALUE GENERATION
Water Generated	4,920 m <sup>3</sup> /yr	12,000 €/yr
Thermal Power Recycled	3,166 MWh/yr	253,000 €/yr
CO <sub>2</sub> Reduction	586 ton/yr	47,000 €/yr
Electric Power Consumed	-227 MWh/yr	-25,000 €/yr
<b>TOTAL</b>		<b>287,000 €/yr</b>

Air Flowrate 100,000 m<sup>3</sup>/h • Dryer Outlet Air Temperature 76°C • Dryer Outlet Air Relative Humidity 95% • Ambient Air 20°C/60% • Operating Time 6,500 h/yr • Water 2.5 €/m<sup>3</sup> • CO<sub>2</sub> 80 €/ton • Electricity 0.11 kWh/€

# DRUPPS HEAT SENSE ○

Airflow temperature <80°C. No condensation in airflow. Suitable for drying applications with restrictions on condensation in airflow.

HEAT SENSE	OUTCOME	VALUE GENERATION
Water Generated	23,000 m <sup>3</sup> /yr	58,000 €/yr
Thermal Power Recycled	2,849 MWh/yr	228,000 €/yr
CO <sub>2</sub> Reduction	446 ton/yr	36,000 €/yr
Electric Power Consumed	-228 MWh/yr	-25,000 €/yr
<b>TOTAL</b>		<b>297,000 €/yr</b>

Air Flowrate 100,000 m<sup>3</sup>/h • Dryer Outlet Air Temperature 76°C • Dryer Outlet Air Water Content 0.035 kg/kg • Ambient Air 20°C/60% • Operating Time 6,500 h/yr • Water 2.5 €/m<sup>3</sup> • Natural Gas 80 €/MWh • CO<sub>2</sub> 80 €/ton • Electricity 0.11 kWh/€

## Reduce your energy use

YESTERDAY WITHOUT DRUPPS

Natural Gas

TOMORROW WITH DRUPPS

Natural Gas

Recycled Energy